



MAGNAPRINT® SUPER GLOSS

A clear ink giving a high gloss finish.

KEY FEATURES

- Clear ink for overprinting High Solid inks.
- Gives a shiny high gloss finish.

APPLICATION

- Ready to print.
- Use 43 – 77T (110 - 196) mesh screens with rectangular profile squeegees.
- Print in the last position over flash cured ink.

MAGNAPRINT ADDITIVES (OPTIONAL)

Refer to relevant TDS for more information

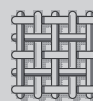
- **CROSSLINKER 500** (3% max)
Reduce the curing temperature of the Ink to 120°C (248°F).
- **CROSSLINKER 200** (2% max)
Allows for curing at room temperature - 48 hours.

SPECIFICATIONS



FABRIC TYPE

Cotton
Polycotton blends



MESH

COUNT: 43-77T (110-196)



SQUEEGEE

SHORE: 65°
EDGE: Rectangular
ANGLE: 10-15°



STENCIL

TYPE: Water Resistant Emulsion
EOM THICKNESS: Standard
CONTACT: 3-4mm off



TEMPERATURE

CURE: 1.5-2 minutes
165°C (330°F)
FLASH: N/A



MAGNAPRINT ADDITIVES

Crosslinker 500, 200



STORAGE

Store Properly Closed
>5°C (40°F) <25°C (77°F)



HEALTH & SAFETY

MSDS: Available Upon Request



CLEAN UP

Water & Mild Detergent