



MagnaPrint® Self Crack

Soft handle opaque base for mud crack effects

MagnaPrint® Self Crack has been developed to re-create the effect of old varnish that cracks and crazes over time to produce a “cracked/aged” appearance.

MagnaPrint® Self Crack consists of the following products:

MagnaPrint® Self Crack Underbase - ready-made underbase

MagnaPrint® Self Crack - ready-made Self Crack top coat

Depending on deposit of ink cracks / crackle can be made larger or smaller.

Application

MagnaPrint® Self Crack Underbase should be printed as a thick layer first and then flash cured until touch dry. MagnaPrint® Eco Pigments can be added up to 6% to achieve desired colour.

MagnaPrint® Self Crack should be printed on top of flash cured underbase. MagnaPrint® Eco Pigments can be added up to 6% to achieve desired colour.

For best results it is advisable to apply medium to thick layer of MagnaPrint® Self Crack:

A medium print application will result in smaller cracks whilst a thicker coat will create larger cracks.

After printing the garment / panel should be dried and cured, ideally for 2½ - 3 minutes at 165°C (330°F).

SPECIFICATION



FABRIC TYPES

Cotton / Poly Cotton blends



MESH

15 - 43T (38 - 110)



SQUEEGEE

Medium 65° Shore
Rectangular



STENCIL

Water resistant emulsion



CURE TEMPERATURE

2½ - 3 minutes at 165°C
(330°F)



PIGMENT LOADING

Up to 6% MagnaPrint® Eco
Pigment



ADDITIVES

Softener TS Conc,
Retardant Gel, Crosslinker 200



STORAGE

In cool place properly closed:
>5°C (40°F) <25°C (77°F)



HEALTH & SAFETY

MSDS available upon
request



CLEAN UP

Wash off screen using
water and mild detergent

All information is given in good faith but without warranty. They do not release you from testing our products as to their suitability for the intended processes and uses.

